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Om P. Sharma

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> Guggenheim Laboratories James Forrestal Campus Princeton University Princeton, New Jersey 08540

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EROSION OF GRAPHITE SURFACE EXPOSED TO HOT SUPERSONIC HYDROGEN GAS

OM P. SHARMA*

Department of Aerospace and Mechanical Sciences Princeton University, Princeton, N. J.

A theoretical model based on laminar boundary layer flow equations is developed to predict the erosion rate of a graphite (AGCarb-101) surface exposed to a hot supersonic stream of hydrogen gas. The supersonic flow in the nozzle outside the boundary layer formed over the surface of the specimen is determined by assuming one-dimensional isentropic conditions. An overall surface reaction rate expression based on the experimental studies by Clarke and Fox is used to describe the interaction of hydrogen with graphite. A satisfactory agreement is found between the results of the computation, and the available experimental data. Some shortcomings of the model, and further possible improvements are discussed.

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Index Categories: Material Ablation; Reactive Flows; Nuclear Propulsion.

^{*}Member of the Research Staff. Member AIAA.

Nomenclature

```
= a known constant [see Eq. (39)] (atm)
 c<sub>p,i</sub> = specific heat at constant pressure of species i
           (cal gm^{-l_o}K^{-l})
        = (\rho \mu / \rho_e \mu_e)
        = binary diffusion coefficient (cm^2 sec^{-1})
        = a known constant [see Eq. (39)] (cal mole<sup>-1</sup>)
E^{D}
        = specific enthalpy of species i \left[ \int_{T}^{r} c_{p,i} dT + h_{i}^{r} \right] (calgm^{-1})
h;
        = thermal conductivity (cal cm^{-1}sec^{-1}o K^{-1})
k_{D}
        = dissociation constant [see Eq. (39)](atm)
        = known constant [see Eq. (38)] (moles of carbon cm^{-2}sec^{-1}
k
SR
                                                          (atm)^{-3/2}
       = length of the graphite specimen (cm)
L
       = pressure (atm)
q
       = Prandtl number [= \mu (\sum_{i} c_{p,i} Y_{i})/k]
       = heat flux [= k(\partial T/\partial y)](cal cm^{-2}sec^{-1})
       = perpendicular distance of the specimen surface from
            the axis of symmetry (cm)
       = radius of the nozzle at the leading edge of the
r
            graphite specimen (cm)
       = radius of the nozzle throat (cm)
r
       \times universal gas constant (cal mole ^{-1} _{
m K} ^{-1})
       = modified coordinate in x-direction [see Eq. (15)]
s
            (gm^2sec^{-2})
       = Schmidt number [= (\mu/\rho D)]
       = temperature (°K)
\mathbf{T}
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= x-component of velocity (cm sec<sup>-1</sup>)
      = non-dimensional velocity [see Eq. (17)]
      = y-component of velocity (cm sec<sup>-1</sup>)
      = modified transverse valocity [see Eq. (19)]
      = molecular weight of species i (gm mole 1)
W_{i}
      = distance along the specimen surface (cm)
      = non-dimensional distance [=(x/L)]
      = distance perpendicular to the specimen surface (cm)
      = mass fraction of species i
Y i
      = half angle of the divergent part of the nozzle [= 7°]
      = (2s/u_p) (du_p/ds)
      = ratio of the specific heats at constant pressure
          and at constant volume
      = (2s/T_e) (dT_e/ds)
      = transverse coordinate [see Eq. (16)]
      = dimensionless temperature [see Eq. (18)]
      = coefficient of viscosity (gm cm<sup>-1</sup>sec<sup>-1</sup>)
      = density (gm cm^{-3})
      = reaction rate of species i (gm cm^{-2}sec^{-1})
Subscripts
      = carbon
      = external flow (y = \infty)
      = species (H_2 and CH_4) or a mesh point in s-direction
      = a mesh point in \eta-direction
      = leading edge of the specimen (x = 0)
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r = reference state

s = specimen

w = specimen surface (y = 0)

Superscripts

- = non-dimensional or average

k = iteration number

Introduction

In order to achieve performance beyond that attainable by the best chemical rocket, the nuclear reactor has been applied to a rocket propulsion system. Over the past decade, considerable progress has been achieved in this direction, and the so-called NERVA (Nuclear Engine for Rocket Vehicle Application) propulsion system has received considerable development effect. Currently the feasibility of a similar, but smaller nuclear rocket engine is being explored. The NERVA flight engine has a nozzle extension after the regeneratively cooled nozzle, l and the nozzle extension is made of a graphite composite (AGCarb-101) material having the necessary structural strength as well as low secondary radiation qualities to reduce shielding requirements. A subscale experimental study was conducted in order to obtain the erosion rates of graphite composites when exposed to supersonic hydrogen atmosphere. 2 We have developed a theoretical model based on laminar boundary layer flow equations to predict these erosion rates.

Some details of the experimental setup can be found in Reference 2. The continuous supply of high pressure, hot hydrogen gas was obtained by using a one megawatt

plasma are generator. The NERVA engine conditions were simulated by letting the gas expand through a specially designed water-cooled conical nozzle, and placing the specimen at a fixed position downstream of the throat. The duration for each test varied from half an hour to one hour. The heat and mass transfer as well as the chemical reaction take place within the boundary layer region over the surface of the specimen, and result in the erosion of the specimen. Due to the small magnitude of the observed erosion rates, 2 it is reasonable to treat the boundary layer flow as steady. Furthermore, for preliminary analysis, the flow will be considered laminar, and the presence of any dissociated component of the gas in the chamber will not be included. The kinetic data dealing with the reaction of a graphite composite (AGCarb-101) with hydrogen is not available. Therefore, the measurements of the reaction rate of a graphite filament with hydrogen by Clarke and Fox are incorporated in this model. It was concluded by these authors that the reaction is a surface reaction below 3000°K. The flow outside the boundary layer is determined by assuming onedimensional isentropic conditions. The details are described in the following sections.

Governing Equations

Assuming Fick's law of binary diffusion, the steadystate axi-symmetric laminar boundary layer flow for a gaseous mixture is described by the following set of equations 4

Mass conservation:

$$\frac{\partial (pur)}{\partial x} \div \frac{\partial (pvr)}{\partial y} = 0 \tag{1}$$

Momentum conservation:

$$\rho u \left(\frac{\partial u}{\partial x}\right) + \rho v \left(\frac{\partial u}{\partial y}\right) = -\left(\frac{dp}{dx}\right) + \frac{\partial}{\partial y} \left(\mu \frac{\partial u}{\partial y}\right) \tag{2}$$

Energy conservation:

$$\rho \left(\sum_{i} c_{p,i} Y_{i} \right) \left(u \frac{\partial T}{\partial x} + v \frac{\partial T}{\partial y} \right) = u \left(\frac{\partial p}{\partial x} \right) + \mu \left(\frac{\partial u}{\partial y} \right)^{2}$$

$$+ \frac{\delta}{\delta y} \left(k \frac{\delta T}{\delta y} \right) + \rho D \left(\sum_{i} c_{p,i} \frac{\delta Y_{i}}{\delta y} \right) \left(\frac{\delta T}{\delta y} \right)$$
 (3)

Species conservation:

$$\rho u \left(\frac{\partial Y_{\underline{i}}}{\partial X}\right) + \rho v \left(\frac{\partial Y_{\underline{i}}}{\partial Y}\right) = \frac{\partial}{\partial Y} \left(\rho D \frac{\partial Y_{\underline{i}}}{\partial Y}\right) \tag{4}$$

In addition, we use the ideal gas equation of state for the mixture, that is,

$$p = \rho R^{\circ} T \left(\sum_{i} \frac{Y_{i}}{W_{i}} \right)$$
 (5)

The pressure distribution in the boundary layer is determined from the non-viscous flow outside the boundary layer, and under the assumption of one-dimensional flow in the nozzle, is given by

$$-\left(\frac{dv}{dx}\right) = \rho_{e}u_{e}\left(\frac{du_{e}}{dx}\right) \tag{6}$$

We are thus dealing here with essentially five unknowns; namely, ρ , u, v, T, and Y_i , satisfying five equations (Eqs. (1) to (5)). A schematic representation of the distance coordinates (x,y) and r as well as the velocity components (u,v) is shown in Figure 1.

The velocity, temperature, and species mass fractions are subject to the following boundary conditions.

At y = 0 (eroding surface):

$$u = 0 \tag{7}$$

$$v = v_{W} = (\omega_{CW}/\rho_{W})$$
 (8)

$$k_{w} \left(\frac{\partial T}{\partial y}\right)_{w} - \sum_{i} h_{i,w} \dot{\omega}_{i,w} = \left[k_{s} \left(\frac{\partial T_{s}}{\partial y}\right)\right]_{w}$$
 (9)

$$\hat{\sigma}_{iw} = -\rho_w D_w \left(\frac{\sigma Y_i}{\sigma Y}\right)_w + \hat{\sigma}_{cw} Y_{iw} \tag{10}$$

At $y = \infty$ (boundary layer edge):

$$u = u_{o} \tag{11}$$

$$T = T_{e}$$
 (12)

$$Y_{H_2} = 1$$
, and $Y_i = 0$, $i \neq H_2$ (13)

The subscript w^{-} refers to the conditions interior of the specimen(s). The initial conditions as well as the detailed expressions for the transport parameters (μ , $c_{p,i}$, k, D) are discussed later.

From the experimental work of Clarke and Fox, ³ it is reasonable to conclude that the dominant product in the surface reaction of hydrogen with graphite in the temperature

and pressure range of interest is the methane gas. Then, it is necessary to solve only one species conservation equation, say for $Y_{\rm H_2}$, since the following identity holds good in the mixture,

$$Y_{H_2} + Y_{CH_2} = 1$$
 (14)

Since it is convenient to deal with the 'locally similar' form of the boundary layer equations, we introduce new independent variables by combining the Levy and Mangler transformations and the Howarth-Dorodnitzyn transformation. 4

$$s = \int_{0}^{x} (\rho_{e} \mu_{e} u_{e}^{2}) dx'$$
 [gm² sec⁻²] (15)

and

$$\eta = \left(\frac{u_{oY}}{\sqrt{2s'}}\right) \int_{0}^{Y} \rho \, dy' \qquad [dimensionless] \qquad (16)$$

We also define non-dimensional x-component of velocity (U), temperature (θ), and a modified transverse velocity (V) as given below

$$U = (u/u_e) \tag{17}$$

$$\theta = (T/T_{e})$$
 (18)

$$V = \left(\frac{\sqrt{2s}}{\rho_e \mu_e u_e r}\right) \cdot \left[(\rho v) + \left(\frac{\sqrt{2s}}{r}\right) \left(\frac{\partial \eta}{\partial x}\right) U \right]$$
 (19)

In terms of the new variables defined by Eqs. (15) to (19), the governing Eqs. (1) to (4) become

$$\left(\frac{\partial V}{\partial \eta}\right) + U = -2s \left(\frac{\partial U}{\partial s}\right) \tag{20}$$

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$$\frac{\delta}{\delta \eta} \left(c \frac{\delta U}{\delta \eta} \right) - V \left(\frac{\delta U}{\delta \eta} \right) + \delta (s) \left[W_{H_2} \left(\sum_{i=1}^{2} \frac{Y_i}{W_i} \right) \cdot \delta - U^2 \right]$$

$$= 2s U \left(\frac{\partial U}{\partial s}\right) \tag{21}$$

$$\frac{\partial}{\partial \eta} \left(\frac{c \sum_{i}^{\Sigma} c_{pi} Y_{i}}{Pr} \cdot \frac{\partial \hat{c}}{\partial \eta} \right) - \left[\left(\sum_{i}^{\Sigma} c_{pi} Y_{i} \right) V - \left(\frac{c}{Sc} \right) \left(\sum_{i}^{\Sigma} c_{pi} \frac{\partial Y_{i}}{\partial \eta} \right) \right] \left(\frac{\partial \hat{c}}{\partial \eta} \right)$$

$$= 2s \left(\sum_{i}^{\Sigma} c_{pi} Y_{i} \right) U \left(\frac{\partial \hat{c}}{\partial s} \right) + \left(\sum_{i}^{\Sigma} c_{pi} Y_{i} \right) U \partial \Gamma (s)$$

$$+ \left(\frac{Ue^{2}}{Te} \right) \left[W_{H_{2}} \left(\sum_{i}^{\Sigma} \frac{Y_{i}}{N_{i}} \right) \beta (s) U \hat{c} - C \left(\frac{\partial U}{\partial \eta} \right)^{2} \right] \tag{22}$$

$$\frac{\partial}{\partial \eta} \left(\frac{C}{Sc} \frac{\partial Y_{H2}}{\partial \eta} \right) - V \left(\frac{\partial Y_{H2}}{\partial \eta} \right) = 2s \ U \left(\frac{\partial Y_{H2}}{\partial s} \right)$$
 (23)

The boundary conditions stated in Eqs. (7) to (13) transform into the following forms:

At $\eta = 0$ (eroding surface):

$$U = 0 \tag{24}$$

$$v_{w} = \left(\frac{\sqrt{2s}}{\rho_{e}\mu_{e}u_{e}r}\right) \cdot \omega_{cw}$$
 (25)

$$\left[\frac{\rho_{W}k_{W}u_{e}T_{e}r}{\sqrt{2s'}}\right]\left(\frac{\partial\theta}{\partial\eta}\right)_{W} - \sum_{i=1}^{2} h_{i,W} \dot{\omega}_{i,W} = \left[k_{s}\left(\frac{\partial T_{s}}{\partial y}\right)\right]_{W}$$
(26)

$$\dot{\omega}_{H_2, w} = -\left(\frac{\rho_w s D_w u_{er}}{\sqrt{2s}}\right) \cdot \left(\frac{\partial Y_{H_2}}{\partial \eta}\right)_w + \dot{\omega}_{cw} Y_{iw}$$
 (27)

At $\eta = \infty$ (edge of the boundary layer):

$$U = 1 \tag{28}$$

$$\theta = 1 \tag{29}$$

$$Y_{H_2} = 1$$
, and $Y_i = 0$, $i \neq H_2$ (30)

Note that the energy boundary condition at the ercding surface requires a solution of the heat transfer problem within the specimen. Except for the unexposed end portions, where the heat loss became important, the back surface of the specimen was heated by an ATJ graphite heating element in the experiments conducted for the determination of the erosion rates at Aerojet Nuclear Systems Company. A realistic treatment of heat transfer within the specimen for this situation is too complex, and will also involve some unknown parameters. It is, therefore, proposed to assume a known constant value of the surface temperature $(\theta_{\rm w})$ which replaces the boundary condition stated in Eq. (26). Thus,

$$\theta(s,0) = \theta_w \tag{31}$$

The agreement between the theoretical and the experimental results will be improved by making different choices of $\boldsymbol{\theta}_{W}.$ External Flow

The flow outside the boundary layer over the specimen is dependent on the chamber conditions as well as the nozzle characteristics. The slight amount of dissociation present at the chamber conditions will be neglected. It is reasonable to treat the flow in the slender nozzle as one dimensional. Since there occurs a significant change in temperature along the nozzle, the variation in γ due to temperature cannot be completely ignored. To simplify the calculations, we will use two constant average values of γ such

that one of them $(\gamma_{\vec{1}})$ is applicable for the region starting from the chamber to the leading edge of the specimen while the other $(\overline{\gamma})$ is for the flow over the specimen.

Therefore, for steady, one-dimensional and isentropic conditions, the velocity field in the flow external to the boundary layer over the specimen surface can be determined from the following differential equation,

$$\frac{\left(\frac{du_{e}}{dx}\right)}{\left(\frac{du_{e}}{dx}\right)} = \frac{2 u_{e} \sin \alpha \cdot \left(\frac{\overline{\gamma}p_{o}}{\rho_{o}}\right) \cdot \left[\frac{(\rho_{o} u_{o} r_{o}^{2})^{\overline{\gamma}-1}}{(r_{o} + x \sin \alpha)^{2\overline{\gamma}-1}}\right]}{u_{e}^{\overline{\gamma}+1} - \left(\frac{\overline{\gamma}p_{o}}{\rho_{o}^{\overline{\gamma}}}\right) \cdot \left[\frac{(\rho_{o} u_{o} r_{o}^{2})^{\overline{\gamma}-1}}{(r_{o} + x \sin \alpha)^{2\overline{\gamma}-2}}\right]}$$
(32)

In terms of the boundary layer variable s, defined in Eq. (15), we can show that

$$\beta(s) = \left(\frac{2s}{\rho_e \mu_e u_e r^2 L}\right) \cdot \left(\frac{du_e}{d\overline{x}}\right)$$
 (33)

and

$$\Gamma(s) = -\left[\frac{(\overline{\gamma}-1) u_e^2 \rho_o}{\overline{\gamma} p_o}\right] \cdot \left(\frac{\rho_o}{\rho_e}\right)^{\overline{\gamma}-1} \cdot \beta(s)$$
 (34)

The density (ρ_e) in the external stream will be obtained by making use of the mass conservation, that is,

$$\rho_{e} = (\rho_{o} u_{o} r_{o}^{2}) / (u_{e} r^{2})$$
 (35)

The pressure (p_e) , and the temperature (T_e) can be calculated from the isentropic conditions given below,

$$\left(\frac{p_{e}}{p_{o}}\right) = \left(\frac{\rho_{e}}{\rho_{o}}\right)^{\frac{\gamma}{\gamma}} = \left(\frac{T_{e}}{T_{o}}\right)^{\left(\frac{\gamma}{\gamma-1}\right)} \tag{36}$$

Note that

$$r = r_0 + x \sin \alpha = r_0 + x L \sin \alpha$$
 (37)

The only other variable of interest in the external stream is the coefficient of viscosity for pure hydrogen gas (μ_e) , [see Eq. (15)], which will be evaluated as a function of temperature (T_e) as described in the next section. Transport Properties

The temperature dependences of the specific heats at constant pressure for hydrogen (c_{p,H_2}) , and methane (c_{p,cH_2}) gases were described by the expressions given in McBride et al. The coefficients of viscosity, and thermal conductivity for hydrogen and methane gases were calculated from the expressions based on kinetic theory, and the properties of the mixture were then determined by making use of the empirical equations. 6 Similarly, the binary diffusion coefficient (D) was calculated by using the kinetic theory expression quoted in the previously cited reference. The effect of the collision integral parameters appearing in the various transport coefficients, $\Omega^{(1,1)*}$ and $\Omega_i^{(2,2)*}$, was also included by approximating their temperature dependences by different analytical expressions valid over suitable ranges of temperature. The empirical expressions obtained in this manner were always within 2 - 3% of the values obtained from the "true" curves. It must, however, be noted that, due to the very small rate of erosion observed in the experiments, the mixture will consist of mostly hydrogen gas,

and, therefore, the transport coefficients will be insensitive to the mixture composition but will hevertheless be functions of temperature.

Chemical Kinetics

Clarke and Fox³concluded on the basis of their experimental studies that below 3000°K the reaction of graphite and hydrogen between 0.01 and 1.0 atm was a surface reaction whose rate was proportional to the hydrogen pressure and the square root of the dissociation constant of hydrogen.

An empirical equation for the reaction rate, obtained by them and found to be in reasonable agreement with observed values, can be expressed as follows:

$$\dot{\omega}_{C,W} = \left(\frac{W_C}{W_H}\right) \left(\sum_{i} \frac{Y_i}{W_i}\right)^{-1} k_{SR} Y_{H_2,W} p_W \sqrt{k}_D$$
 (38)

where $k_{SR} = 1.20 \times 10^{-4}$ moles of carbon cm⁻² sec⁻¹ (atms)^{-3/2}, and k_D , the dissociation constant, is given by

$$k_{D} = A_{D} \exp \left(-E_{D}/R^{\circ}T_{W}\right) \tag{39}$$

with $A_D = 1.947 \times 10^6$ atm, and $E_D = 1.086 \times 10^5$ cal mole⁻¹. Note that Clarke and Fox assume in their analysis of the experimental data that chemical equilibrium exists at the surface of the specimen. In view of the assumption of a single step overall reaction,

$$C(s) + 2H_2 \rightarrow CH_4 \tag{40}$$

we have the following relationship

$$\dot{\omega}_{\mathrm{H}_{2},\mathrm{W}} = (2\mathrm{W}_{\mathrm{H}_{2}}/\mathrm{W}_{\mathrm{C}}) \cdot \dot{\omega}_{\mathrm{C},\mathrm{W}} \tag{41}$$

The mathematical formulation of the model is now complete, and a numerical solution is obtained as described in the next section.

Method of Solution

We are dealing here essentially with a set of non-linear coupled parabolic partial differential equations. A numerical scheme used previously by Sharma and Sirignano for a similar system of equations has also been adopted in this particular case. We will describe below only some of the new features involved in the present problem.

The flow outside the boundary layer is governed by a nonlinear ordinary differential equation, Eq. (32), and was solved by using fourth-order Runge-Kutta method. The initial condition, $u_e(x=0)$, was determined by assuming one dimensional isentropic flow in the nozzle, and by using a value of γ_{H_2} which resulted in giving the pressure at the leading edge of the specimen (p_0) equal to that obtained by extrapolating the experimentally observed values. γ_{H_2} obtained in this manner was always within $1\frac{1}{2}\%$ to a simple average of the γ_{H_2} -values corresponding to the chamber conditions and to those commonly existing at the downstream end of the specimen. A second constant average value of

 $\gamma_{\rm H_2}$, which corresponded more closely to the temperature variations in the domain of the space limen, was used in Eq. (32), and was not changed from one test condition to another. These choices of $\gamma_{\rm H_2}$ led to the pressure profiles in the domain of its specimen within 1% of the more elaborate two-dimensional, non-equilibrium calculations due to Hamann. Thus, $u_{\rm e}(\overline{x})$ was obtained along the specimen at stations separated by a uniform step size of $D\overline{x}=0.01$. The other flow variables like $\rho_{\rm e}$, $p_{\rm e}$, $T_{\rm e}$, etc. were then obtained by using Eqs. (35) and (36).

The initial conditions for the governing boundary layer equations, Eqs. (26) to (23), were assumed to be given by a locally similar solution of these equations at a small enough value of s. A choice of $\overline{x}_i = 0.01$ was used and the results were found to be insensitive to any reasonable reductions in this value. The continuity equation, Eq. (20), having a first order derivative in η was directly integrated by using extended Simpson's rule. 8

Note that the external flow field is determined at uniform intervals in \overline{x} so that the corresponding values of s are no longer uniform, [see Eq. (15)]. Therefore, in order to obtain the difference-differential forms of Eqs. (20) to (23), we replace the s-derivatives by the difference expressions with the help of general Lagrange formula. 8

That is,

$$\left(\frac{\partial U}{\partial s}\right)_{(i,j)}^{(k)} = \left[\frac{U_{(i,j)}^{(k)} - U_{(i-1,j)}}{s_i - s_{i-1}}\right]$$
 (42)

for two-point approximation

. and

$$\frac{\left(\frac{\partial U}{\partial s}\right)^{(k)}_{(i,j)} = \frac{\left(s_{i}^{-s}s_{i-2}^{-j} + \left(s_{i}^{-s}s_{i-1}^{-j}\right) \cdot U^{(k)}_{(i,j)}}{\left(s_{i}^{-s}s_{i-2}^{-j}\right) \left(s_{i}^{-s}s_{i-1}^{-j}\right) \cdot U^{(k)}_{(i,j)}} - \frac{\left(s_{i}^{-s}s_{i-2}^{-j}\right)}{\left(s_{i}^{-s}s_{i-1}^{-j}\right) \left(s_{i-1}^{-s}s_{i-2}^{-j}\right)} \cdot U^{(i-1,j)} - \frac{\left(s_{i}^{-s}s_{i-1}^{-j}\right)}{\left(s_{i}^{-s}s_{i-2}^{-j}\right) \left(s_{i-1}^{-s}s_{i-2}^{-j}\right)} \cdot U^{(i-2,j)} \tag{43}$$

for three-point approximation

Two-point approximation, Eq. (42), will be used only once in moving the first step away from the locally similar solution. The terms like $\frac{\partial}{\partial \eta} \left(C \frac{\partial U}{\partial \eta} \right)$ are expanded into $\left\{ C \left(\frac{\partial^2 U}{\partial \eta^2} \right) + \left(\frac{\partial C}{\partial \eta} \right) \left(\frac{\partial U}{\partial \eta} \right) \right\}$ before expressing them in the finite difference approximations. All η -derivatives were replaced by central difference formulae. The various transport parameters like C, Pr. Sc, etc. were determined from the results of the previous iteration. The linearization and iteration procedure was done in the same manner as described by Sharma and Sirignano. 7

The step size in η -direction was kept fixed at 0.05, while that in \overline{x} -direction varied from 0.05 for the first two stations to 0.10 till the end of the specimen. The

external flow conditions were found to be adequately satisfied at $\eta_{\rm max}=7.00$. The iteration cycle was stopped when a prescribed convergence of 1 in 10^4 was achieved for temperature values of successive iterations.

Results and Discussion

The detailed measurements in each test run of Reference 2 consisted of the erosion rates, and the pressures at four locations along the specimen. In the present calculations, we obtain, in addition to the erosion rates and pressures, the detailed profiles of the x-component of velocity, temperature, and the species mass fractions as well as the rate of heat transfer at the specimen surface. Since the surface temperature of the specimen is not known a priori, a couple of trial runs are necessary to obtain a value of surface temperature which gives erosion rates close to the experimental points.

The magnitudes of the various physical quantities involved in the computation are listed next. $r_t=0.3175~\rm cm$, $\alpha=7^\circ$, $r_0=0.5144~\rm cm$, $L=3.95~\rm cm$, $\overline{\gamma}=1.385$, $W_{H_2}=2.016~\rm cm$ mole⁻¹, $W_c=12.011~\rm cm$ mole⁻¹, and $W_{CH_4}=16.043~\rm cm$ mole⁻¹. In order to transform the mass burning rate (gm cm⁻² sec⁻¹) into the measured erosion rate (cm sec⁻¹), we made use of the density of the AGCarb-101, that is, $\rho_c=1.45~\rm cm$ cm⁻³, as determined at the Aerojet Nuclear Systems Company¹⁰.

The results of the solution of Eqs. (20 to (23) for the stagnation conditions of test run No. W-110 of Reference 2

are plotted in Figs. 2 to 6 when $T_{\overline{W}}$ = 2188°K. The agreement between the calculated and the measured pressure (see Fig. 2) is quite good, and the differences at various locations ramain within a few percent. Note that an accurate determination of p is very important since the erosion rate is directly proportional to p [see Eq. (38)]. The general features of the velocity (Fig. 3) and the temperature (Fig. 4) profiles are similar to those commonly observed in other boundary layer flows. A plot of $q_w[=k_w(\partial T/\partial y)_w]$ vs \overline{x} in Fig. 5 shows that the heat is always being transferred from the gaseous phase to the specimen. Note that q_{ω} is dependent on a choice for the initial value of $\overline{\mathbf{x}}$, and that the effect is insignificant towards the downstream portion of the specimen. A choice of $\overline{x} = 0.01$ was found quite adequate for the present computations because it had avoided the singularity at $\bar{x} = 0$ as well as was reasonably small enough not to give results in appreciable error. The erosion rates were, however, insensitive to the value of $\overline{\mathbf{x}}_{i}$ as long as we dealt with constant surface temperature conditions. Fig. 6 contains the comparison between the calculated erosion rates, and the experimental points. In view of some complexities involved in the experimental setup as well as the simplifications made in the present model, the agreement between the two results is considered quite satisfactory. It must be pointed out here that this comparison varies from one test run condition to another without any discernible pattern. Furthermore, since the experimental points for

different test runs having similar stagnation conditions do not indicate similar functional dependences, there is a possibility of some errors in the measurements which have not been estimated.

The amount of hydrogen gas consumed during the erosion process was found to be extremely small; $Y_{\rm H_2,w}$ being generally of the order of 0.999. Thus, no detailed profiles for the species mass fractions were plotted. More importantly, the erosion rates can thus be calculated directly from Eq. (39) by setting $Y_{\rm H_2,w}$ equal to unity, and by using the values of $p_{\rm w}$ obtained from a solution of equations governing the external flow. Of course, the boundary layer equations must be solved if the heat transfer rates are to be determined as well as if the surface temperature is to be determined by solving the coupled heat transfer problem within the specimen.

The general features of the detailed profiles computed for other test conditions are very similar to those of the previous case except that q_w becomes negative for test conditions in which the (assumed) surface temperature is higher than the stagnation value. Some of the computed erosion rates for different test conditions are shown in Fig. 7. The agreement between the calculated curves and the experimental points is thus extremely good in tests like W-111, W-112, and W-115, while there is an appreciable error for test conditions of W-142. Further improvements in the theoretical model are possible as well as some

realistic error estimates of the measured quantities are necessary.

Conclusions

The agreement between the theoretical curves and the experimental points is quite reasonable, considering the fact that the surface boundary condition for the temperature (or the energy) equation in the actual experiments is far more complicated than the one used in the present calculations. The general trend of the curves is also similar to those of the experimental points. The surface reaction model, therefore, would appear adequate in the prediction of erosion rates for specimen surface temperatures less than 3000°K. Further improvements in the model can be achieved by including the dissociation and the turbulent flow effects as well as the coupled heat transfer problem within the specimen. In addition, for a precise agreement between theory and experiment, experiments with simplified energy boundary conditions, like constant surface temperature, must be performed.

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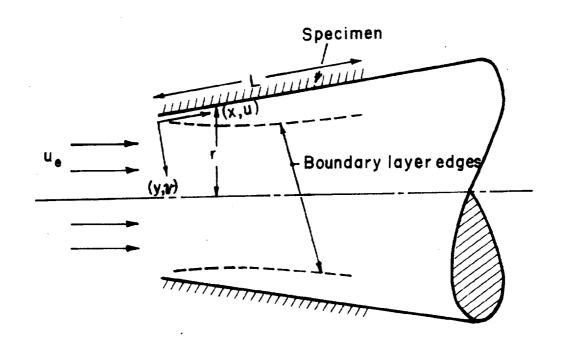
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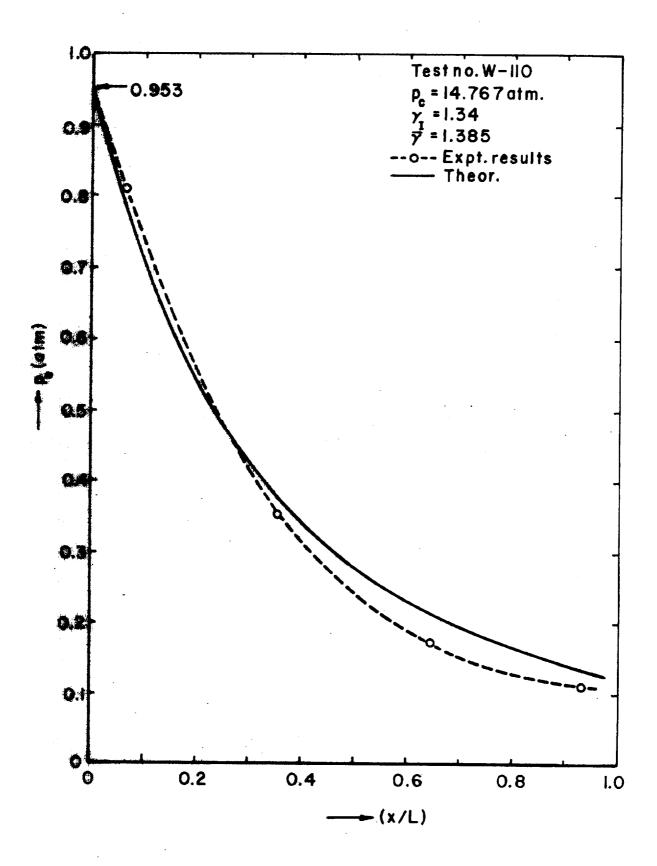
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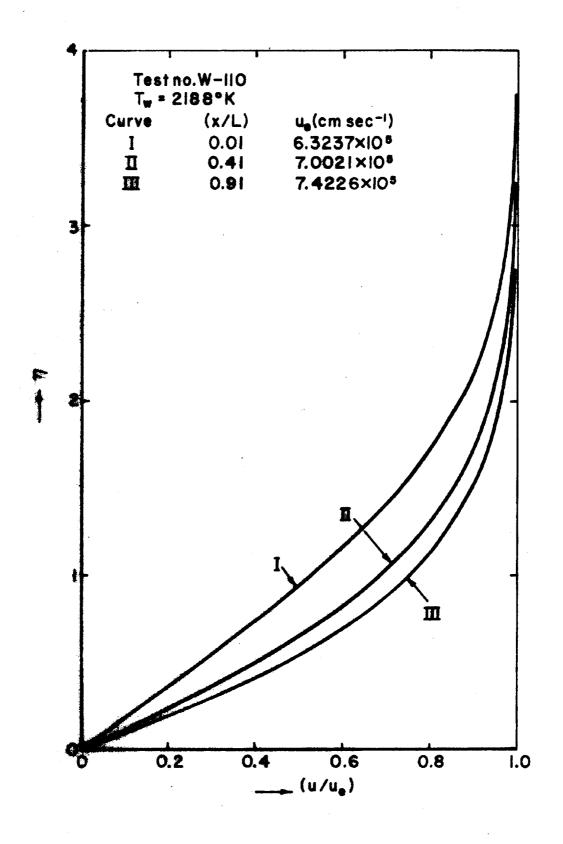


Fig. 3(Sharma)

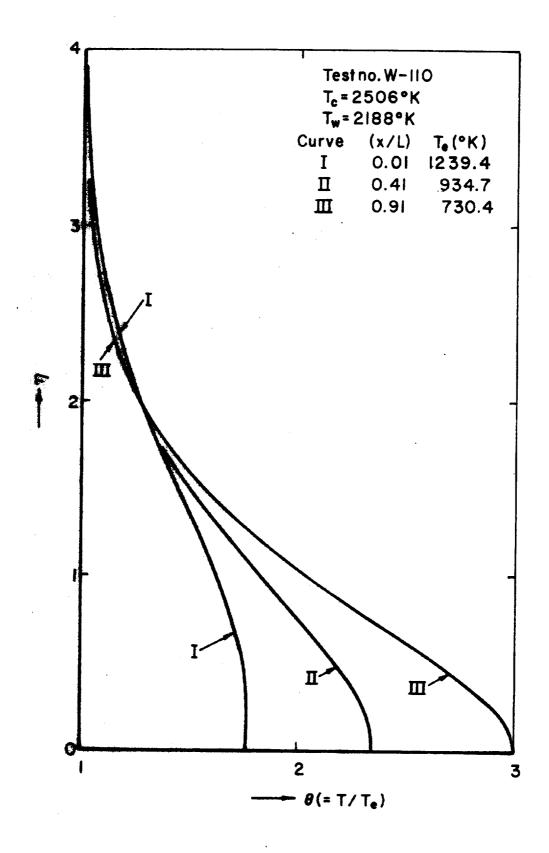
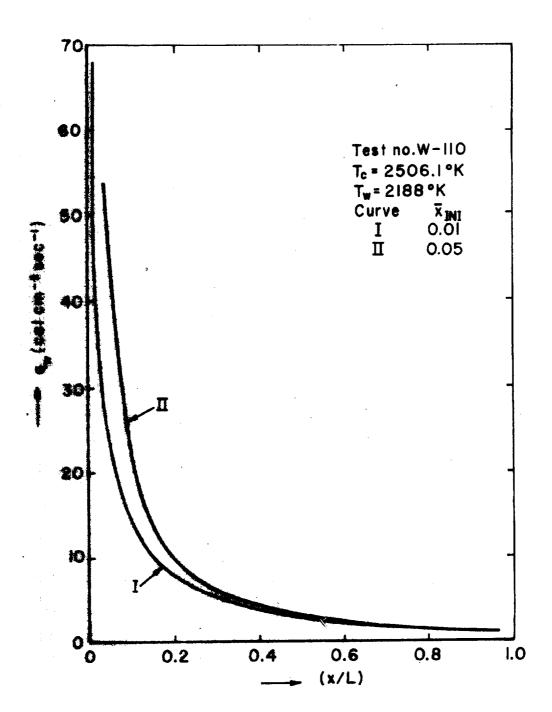
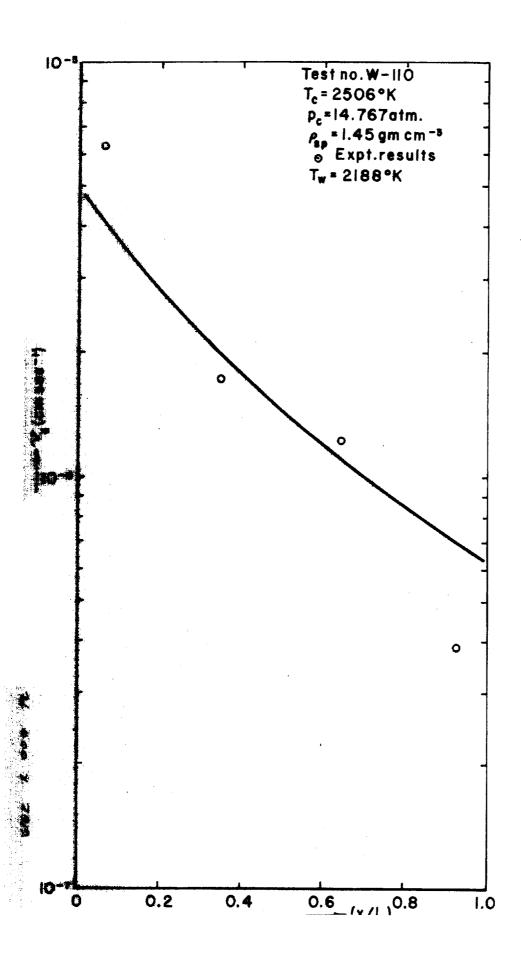


Fig. 4 (Sharma)





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